

○ P.T.F.E. Hose Assembly



1 You may cut the hose in the same method as our 3000 series hose, or use a thin cutoff wheel on a die grinder.

2 With the hose cut to the desired length, you must first slide the "socket" onto the hose.

3 Next you must open up the braiding in order for the "olive" to slide over the PTFE liner. Our #900065 PTFE Braid Spreader works well in this application. The braid must be spread sufficiently so that small shoulder inside the "olive" rests against the cut end of the PTFE liner.



4 If you used our #900065 Braid Spreader, the nipple end will have already resized the PTFE liner, which may be squashed from the cutting operation. If not, you must insert something in the end of the PTFE liner to bring it back to a round shape (an ice pick works well for this operation)

5 **Please Note when assembling Black or Clear Covered PTFE Hose, it's necessary to strip a 1/4"-3/8" of the cover off in order to spread the braid out and install the "olive".**