

Lethal Performance 2015 Grille Delete Installation

WARNING: This install should be done by a professional

1. Remove the 8 pins holding down radiator shroud with a flathead



2. Remove the 6 8mm (along center) and 2 5.5mm (1 on each end) bolts holding bumper on top





3. Jack up or lift car in the air
4. Remove the 16 5.5mm bolts and 6 push pins holding the splash pan in underneath the car and remove the pan





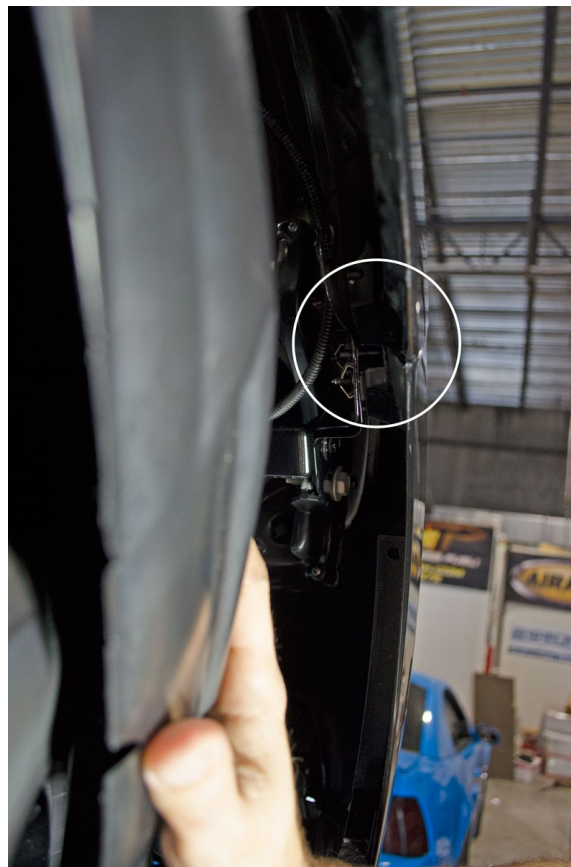
5. Disconnect the bulbs on each side behind the bumper (3 connectors on each side)



6. Remove the 3 small and 1 large push pin on each wheel liner (remove wheel or turn wheel for easier access)



7. Pull back the fender liner and locate and remove the 7mm bolt behind the wheel liner that holds the bumper on

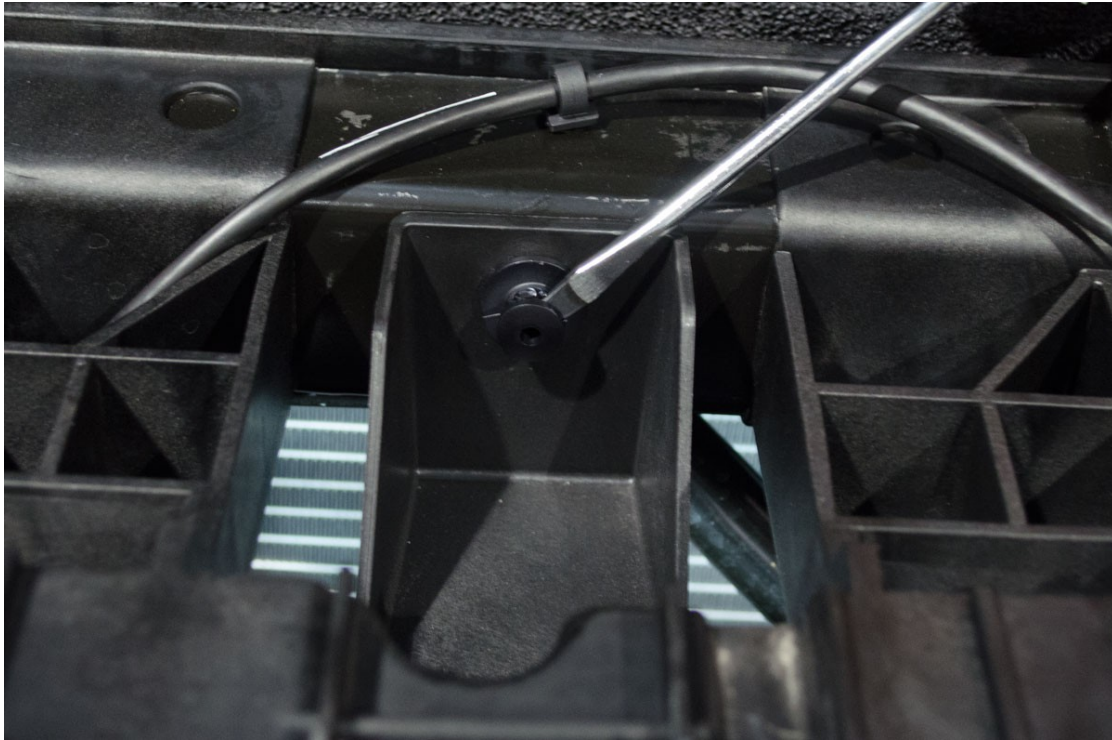




8. Remove the front bumper, ***THIS IS A 2 PERSON JOB!*** First grip each side where the bumper meets the fender and use force to pull the bumper out. Next unhook the bumper up top from the small pole holding it on on each side.

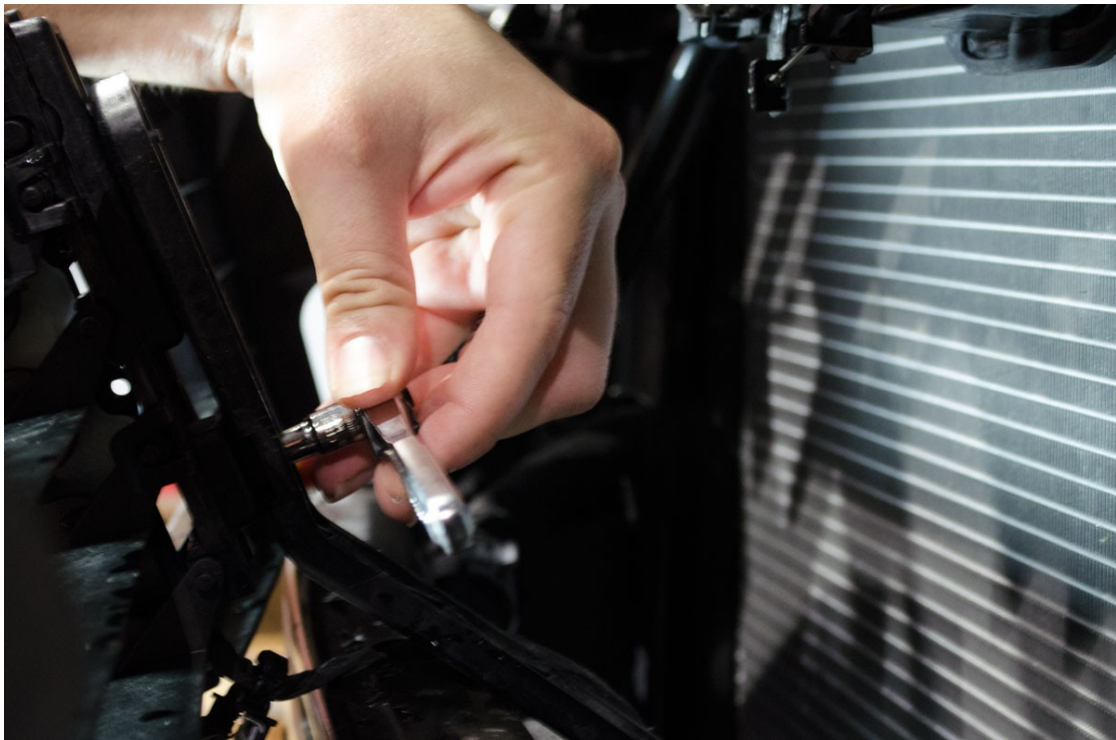


9. Place bumper on protected surface
10. **FOR ECOBOOST CARS EQUIPPED WITH ACTIVE GRILLE SHUTTERS**
 1. Must remove entire panel
 2. Disconnect adaptive cruise control sensor bracket from reinforcement bar by simply pulling out
 3. Remove the (4) 8mm bolts and 2 pins on front reinforcement bar and radiator support that hold the assembly on





4. Remove 2 5.5mm bolts holding assembly bracket to the back of the unit (*NOTE: use needle nose pliers to remove bracket*)

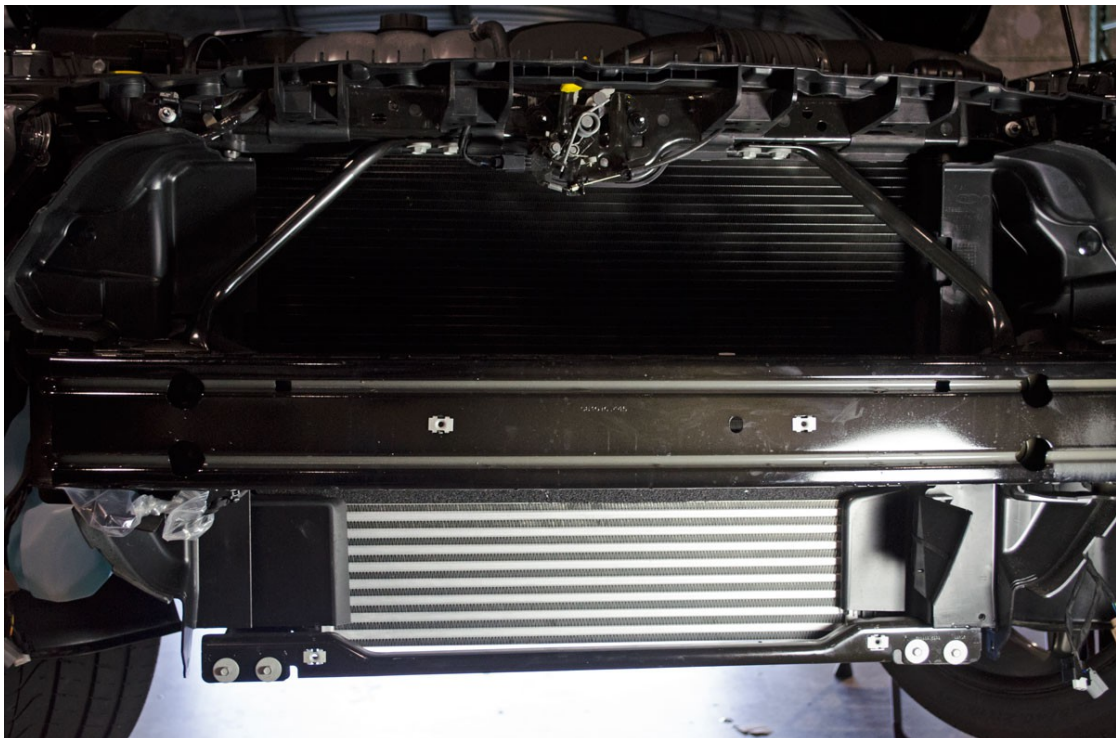




5. Unplug sensor from assembly
6. Clip connector down onto harness clip and zip-tie down



11. **OPTIONAL**: Spray radiator, and inter cooler if you wish, with black spray paint



12. On the front bumper, remove the center support section, held on with 6 tabs/clip



13. Remove the factory upper and lower grilles. Upper is held on with 16 tabs, lower is held on with 14 tabs. This is easiest done with as many flat-head screw drivers as possible, opening the tab and keeping it open while you move down the line.





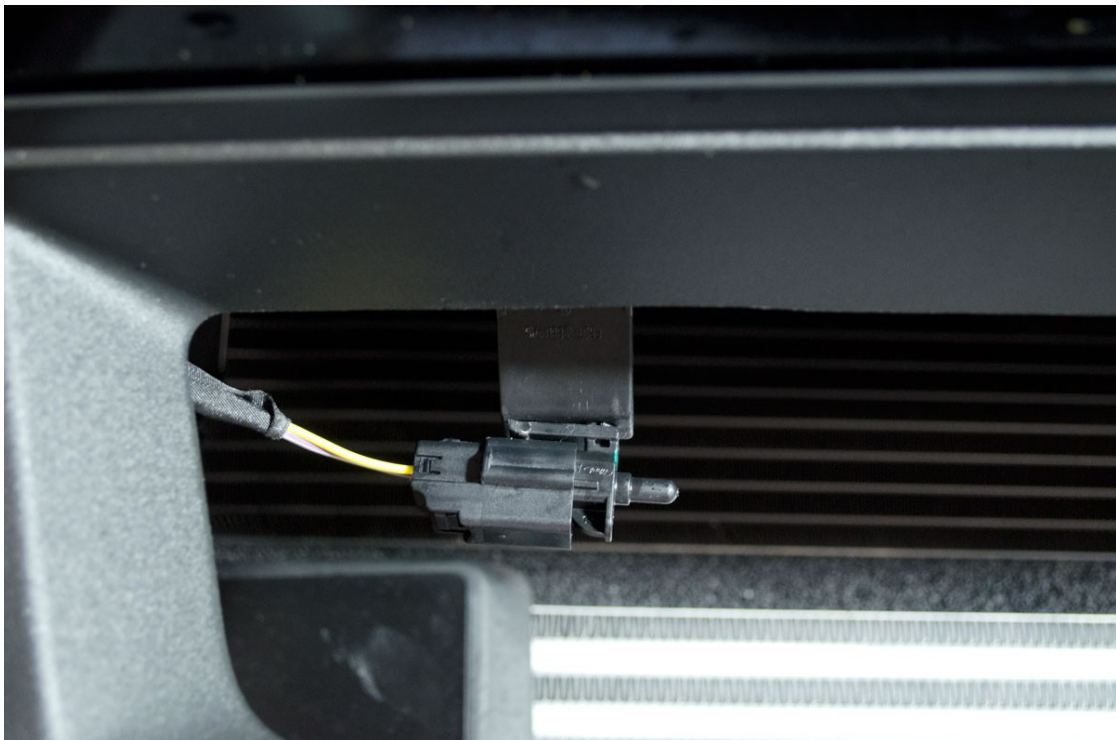
14. Once the factory grilles are removed, install the new grilles using the existing tabs, making sure they "click" into place



15. Replace center support piece



16. **EcoBoost and Premium models**: reconnect front adaptive cruise control sensor into bumper bar



17. Place front bumper back on the car by first hooking the top to help suspend the bumper. Then pop the sides back into place



18. Replace 7mm bolt which holds the bumper on behind the fender liner



19. Check to make sure all rubber seals and lining is seated properly behind the grilles
20. Push the fender liner back into place and replace the 3 small and 1 large push pin to hold them in
21. Reconnect the lights on each side, making sure they click into place

22. Replace the splash pan setup using the (16) 5.5mm bolts and (6) pins



23. Lower the car onto the ground

24. Replace the (6) 8mm and (2) 5.5mm bolts to hold the top of the bumper in



25. Replace the radiator shroud using the 8 pins



26. You're done! Enjoy

